

## Page 1 of 1

All amounts are calculated in domestic currency.

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID: Vendor Name VU-MET002 A.M. Castle & Co. (Canada) Inc.- C/O 910720											
PO28458	1		M304B0.250x0.500 f		5/22/2015	5/21/2015	500.0000	\$1.97	0.0000	0	\$985.00
USD	No		304 BAR .250 x .500 f		500.0000	DCUSER		\$985.00	0.0000	0	
			m132332								
	2		71401-45		5/22/2015	5/21/2015	1.0000	\$0.00	0.0000	0	\$0.00
	No		PROCUREMENT QUALITY CLAUSES		1.0000	DCUSER		\$0.00	0.0000	0	
			m132332								
Total Received Quantity:										501.0000	
Total Qty to Inspect (PO U/M):										0.0000	
Total Reject Quantity:										0.0000	
Total Receipt Value:										\$985.00	
Total Balance Due Quantity:										0.0000	



Castle Metals®

A. M. Castle & Co.


PACKING SLIP/  
CERTIFICATE OF CONFORMANCE

Page 1 of 1

Shipment No:2607893

<b>Ship From:</b>		<b>Sold To:</b>		<b>Ship To:</b>		<b>Deliver To:</b>	
A. M. Castle & Co. MONTREAL - CASTLE METALS 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2		DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN		DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
<b>Date Shipped</b>	<b>F.O.B.</b>	<b>Freight Terms</b>		<b>Carrier</b>		<b>BOL No</b>	
19-MAY-2015	ORIGIN	Prepaid		MANITOULIN		2607893-2	

<b>Shipment Details</b>		<b>Final Destination Branch - MON</b>	
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<b>Order No</b>	<b>Line No</b>	<b>Item No</b>	<b>Description</b>			
3862952	1	4969	0.2500.0.5000.FLAT.304.STAINLESS.HR.ANN.PICKLE.132.0000-156 .0000 SPECIFICATIONS: ASTM A276 Email P/s and certs to: clavoie@dartaero.com			
<b>Purchase Order No</b>	<b>Part Number</b>		<b>Ordered Qty</b>	<b>Invoice Qty</b>		
28458			500.00 FT	504.0000 FT		
<b>Details</b>						
ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS						
<b>Delivery No.</b>	<b>Mill</b>	<b>Heat Number</b>	<b>Mech Id</b>	<b>PCS</b>	<b>Width (IN)</b>	<b>Shipped Qty(LBS)</b>
120053909	VALBRUNA CORPORATION	 4 2 6 3 8 6		42	144.0000	214.2000

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

We hereby certify the material covered by this certification conforms in accordance with the above E. M. Regulations and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on the subject to examination. All claims for defective material are waived under this certification. Material not to the correct size of quantity cut by the customer cannot be returned for credit.

Reviewed By Authorized Castle Metals Representative:



Signature

Date: Name:

These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to US law prohibited.  
Date Printed: 19-MAY-2015 08:50:18 AM



# Acciaierie Valbruna s.p.a.



**CERTIFICATO DI COLLAUDO**  
**ABNAHMEPRUEFZEUGNIS**  
**INSPECTION CERTIFICATE**  
**CERTIFICAT DE RECEPTION**  
**EN 10204 (2004) , 3.1**

38100 VICENZA (Italia) - Viale della scienza, 25 z.l.  
Stab.: 38100 BOLZANO (Italia) - Via A. Volta, 4  
Telephon number : 0039 (0) 444968211

Cliente / Besitzer/Kunde/Klient  
**VALBRUNA STAINLESS INC.**  
2400 TAYLOR STREET WEST  
46801-FORT WAYNE, IN 46801-US

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**  
Hersteller/Hersteller/Hersteller

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER

Avviso di Spedizione: D-VI14011201  
Lieferungs-/Packung Nr.B.L.

Ordine nr: 39096 269287 CASTLE  
Bestell-/Auftrag-/Bestellnummer

Certificato nr: MEST494584/2014/ 1  
Prüfung/Test/Essai

Conferma ordine nr: E114003307  
Werk Auftrags-Nr.

Marchio di Fabbrica:  
Zeichen des Herstellers  
Trade mark  
Sigle de l'usine productrice



Punzone del Collaudatore:  
Stempel des Werkssachverständigen  
Inspector's stamp/Prüfung des Festsetzer



Stato di fornitura: Hot rolled Descaled Annealed Hot rolled  
Lieferzustand/Lieferungszustand/Lieferungszustand

Tipo di Elaborazione: E+AOD  
Erzeugnis-/Herstellung process/Mode d'élaboration

Specifiche:  
Anforderungen / Requirements / Exigences  
3304-34 6 304 A  
ASTM A262 2010. PRACTICE E  
(0) SECTION II PT.A 2013 EDITION

AMS-QQ-S-763 B 304 A  
ASTM A276 2013 S30400 A

ASME SA479 2013 S30400 A (0)  
ASTM A479 2013A S30400 A

JM15-S-24.

Qualità: T-304 #4969  
Werkstoff/Grade/Qualität

Pos. nr. Pos. nr. Nr. de poste	Objetto Gegenstand Product description Description du produit	Dimensioni - in Abmessungen Dimensions	Lunghezza - in Länge Longueur	Colata Schmelze Coulée	Pezzi Stücke Pièces	Peso - LB Gewicht Poids	Lotto nr. Lot nr. Lot. nr.
0010	Flat	0,5000 x 0,2500	147 / 149	426386		2.359	328306950

TEST ALLO STATO DI FORNITURA									
Test on delivery condition Prüfung auf Lieferzustand Produkt test a l'état de fourniture Prueba sobre el material así como entregado									
TEST	Provette/Proben Specimen/Échantillon Längsprobe, Querschnitt, Bogen, Winkel, etc. Longitudinal, Transverse, Bend, etc. mm	°F	Prova Prove Essai	Snervamento Zugversuch Tensile strength Rp 0,2% K.S.I.	Snervamento Zugversuch Tensile strength Rp 0,2% K.S.I.	Resistenza Zugversuch Tensile strength Rm K.S.I.	Allungamento Zugversuch Elongation E 4d %	Strizione Zugversuch Reduction of area RA %	Flessione Zugversuch Bend Bend HB
Valori richiesti 1 Anforderungen 1 Valeurs demandées	min max			30	-	75 115	40	50	-
A	12X8	68	L	47		84	54	68	175

TEST	min	max
A	Grain size for ASTM E112	5

1) L=longitudinale/long, T=transverse/trans, Q=Transverse/Querschnitt

## Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata/Heat Schmelze/Coulée	min - max	0,080	1,00	2,00	18,00 20,00	1,00	1,00	0,00 10,50	0,045	0,030	0,100	-	-	-	-	-
C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	P %	S %	N %							
426386	0,021	0,47	1,63	18,02	0,66	0,42	8,05	0,030	0,025	0,100						

Annealing temperature: 1940°F for 1 h/water.  
Intergranular corrosion test per ASTM A262 pract. E: ok.  
Absence of cracks at 20 x magnification after bend test.  
Material is OFARS Compliant

Sono state soddisfatte tutte le condizioni richieste  
Die gestellten Anforderungen sind b. Anlage erfüllt  
The material has been furnished in accordance with the requirements  
Le matériel a été fourni conforme aux exigences

Controllo antimiscelazione: OK  
Vermischungsprüfung: spezifisch/nachgeprüft  
Antimixing testing performed: OK  
Contrôle antimélange test: O.K.

Controllo visivo e dimensionale: soddisfa le esigenze  
Hinsichtlich und Ausmessung: ohne Beanstandung  
Visual inspection and dimensional checks: satisfactory  
Contrôle visuel et dimensionnel: satisfaisant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination  
We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.  
The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1,3,4.3 by TUEV and LLOYD'S  
Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.  
The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the

Vicenza, 26/05/14 VCC088 (Mod. MCE2)	Il collaudatore di stabilimento / der Werkssachverständige / Works Inspector / L'agent d'usine M. Rizzotto	Pagina - 1 di 2
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# Acciaierie Valbruna S.p.A.



CERTIFICATO DI COLLAUDO  
ABNAHMEPRUEFZEUGNIS  
INSPECTION CERTIFICATE  
CERTIFICAT DE RECEPTION  
EN 10204 (2004) , 3.1

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.  
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4  
Telephon number : 0039 (0) 444968211

Clients / Abnehmer/Kunden/Klient  
VALBRUNA STAINLESS INC.  
2400 TAYLOR STREET WEST  
46801-FORT WAYNE, IN 46801-US

Produttore: ACCIAIERIE VALBRUNA S.P.A.  
Hersteller/Usine/Usine producer

Stato di fornitura: Hot rolled Descaled Annealed Hot rolled  
Lieferzustand/Delivery state/Etat de livraison

Products:

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER

Avviso di Spedizione: D-VI14011201  
Lieferanweisung/Packing list B.L.

Ordine nr: 39086 268287 CASTLE  
Bestell-/Your order/Commande

Tipo di Elaborazione: E+AOD  
Erstellungszustand/Manufacturing process/Mode d'elaboration

Certificato nr: MEST494584/2014/ 1  
Prüfung/Tabelle/Issal

Conferma ordine nr: E114003307  
Werkh. Our Order/Ref. nr.

Marchio di Fabbrica:  
Zeichen des Lieferwerkes  
Tracé mark  
Sigla de l'usine producer

Pinzione del Collaudatore:  
Stempel des Werksachverständigen  
Inspection stamp/Stamp/Inspection



HEAT NUMBER 426386  
MECHANICAL ID \_\_\_\_\_  
ITEM CODE 4968  
LOT NUMBER \_\_\_\_\_  
PO NUMBER 264287  
RECEIPT DATE 6-2-14  
SUPPLIER VALBRUNA  
SPECIFICATION \_\_\_\_\_  
LCS 116  
COMMENT \_\_\_\_\_  
APPROVED DL

Jm15-5-24

Vicenza, 26/05/14

VCD008  
(Mod. MCF2)

Il collaudatore di stabilimento / der Werkssachverständiger / Works inspector / L' agent d' usine

M. Rizzotto

Pagina - 2 di 2





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO28458

Purchase Order Date 5/13/2015

PO Print Date 5/13/2015

Page Number 1 of 2

Order From : VU-MET002

METAUX CASTLE  
P.O. BOX 4090 STN A  
TORONTO, ONTARIO M5W OE9  
CANADA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAXED**

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M304B0.250x0.500	304 BAR .250 x .500	5/22/2015 Yes 5/22/2015		500.00 f	\$1.97	\$985.00
MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER <u>ASTM A276</u> OR ASTM A240  NOTE: AISI 303 NOT ACCEPTABLE							
Line Total:							\$985.00
2	71401-45	PROCUREMENT QUALITY CLAUSES	5/22/2015 No 5/22/2015		1.00	\$0.00	\$0.00
Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification (as applicable) A026 certification of material conformance A041 quality management system A042 dart notification by supplier A043 retention of quality documents							

Note:

5/13/2015



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO28458**

Purchase Order Date 5/13/2015

PO Print Date 5/13/2015

Page Number 2 of 2

**Order From :**

METAUX CASTLE  
P.O. BOX 4090 STN A  
TORONTO, ONTARIO M5W OE9  
CANADA

VU-MET002

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via:

VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

Destination-Collect

Line Total: \$0.00

PO Total: \$985.00

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Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr:

1

Change Date:

5/13/2015